



▶▶▶ INSTRUCTIONS

Instructions for Printing onto **Dark Polyester Garments**
with **FOREVER Solvent-Dark 132** (Subli-Stop)
FOREVER Solvent-Dark Metallic 142 (Subli-Stop)

**For letters, numbers
and logos!**
Not recommended for
full-scale pictures!

▶▶▶ PRINT SETTINGS

IMPORTANT!

Only for use in Solvent-Printers, UV-Printers, Offset-Printers and Flexo Printers with Solvent, Solvent Light, Mild Solvent or Eco-Solvent inks and UV-hardening inks or UV-hardening Flexo Colors.

Maximum Printer Heating: 35°C (95 F) **Print direction:** Unidirectional
(Suggested Profiles for ROLAND VersaCMM Series = SP-M: Matte PET, High Quality (720 x 1440))
ROLAND VersaCMM VP-Serie = FOREVER Profile

▶▶▶ TRANSFER SETTINGS

FULL-COLORED POLYESTER GARMENTS

ONE SIDE COLORED POLYESTER GARMENTS

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar (70 PSI)	maximum	5 bar (70 PSI)	maximum
TEMPERATURE	160°C (300°F)	160°C (300°F)	140-150°C (284-302°F)	140-150°C (284-302°F)
TIME	40 seconds	40 seconds	30 seconds	30 seconds

▶▶▶ TRANSFER APPLICATION

- ▶ Print the design.
- ▶ Cut the outlines.
- ▶ Place the **Application Tape Solvent** on the printed areas, rub under pressure and mirror on it.
- ▶ Weed the unprinted areas off the application tape.
- ▶ Remove the backing paper from **FOREVER Solvent-Dark 132** (Subli-Stop) or **FOREVER Solvent-Dark Metallic 142** (Subli-Stop).
- ▶ Place the **Application Tape Solvent** with the printed areas on the garment.
- ▶ Press according to the above recommended parameters.

Hint: While working with a design that doesn't require an application tape, preheat the garment for 2-3 seconds in order to avoid the curling of the transfer.

▶▶▶ WASHING

- ▶ Up to 40° C (cold wash cycle).

▶▶▶ IRONING

- ▶ When ironing cover the print with baking paper.



ANY PROBLEMS? Visit our website www.forever-ots.com

Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!